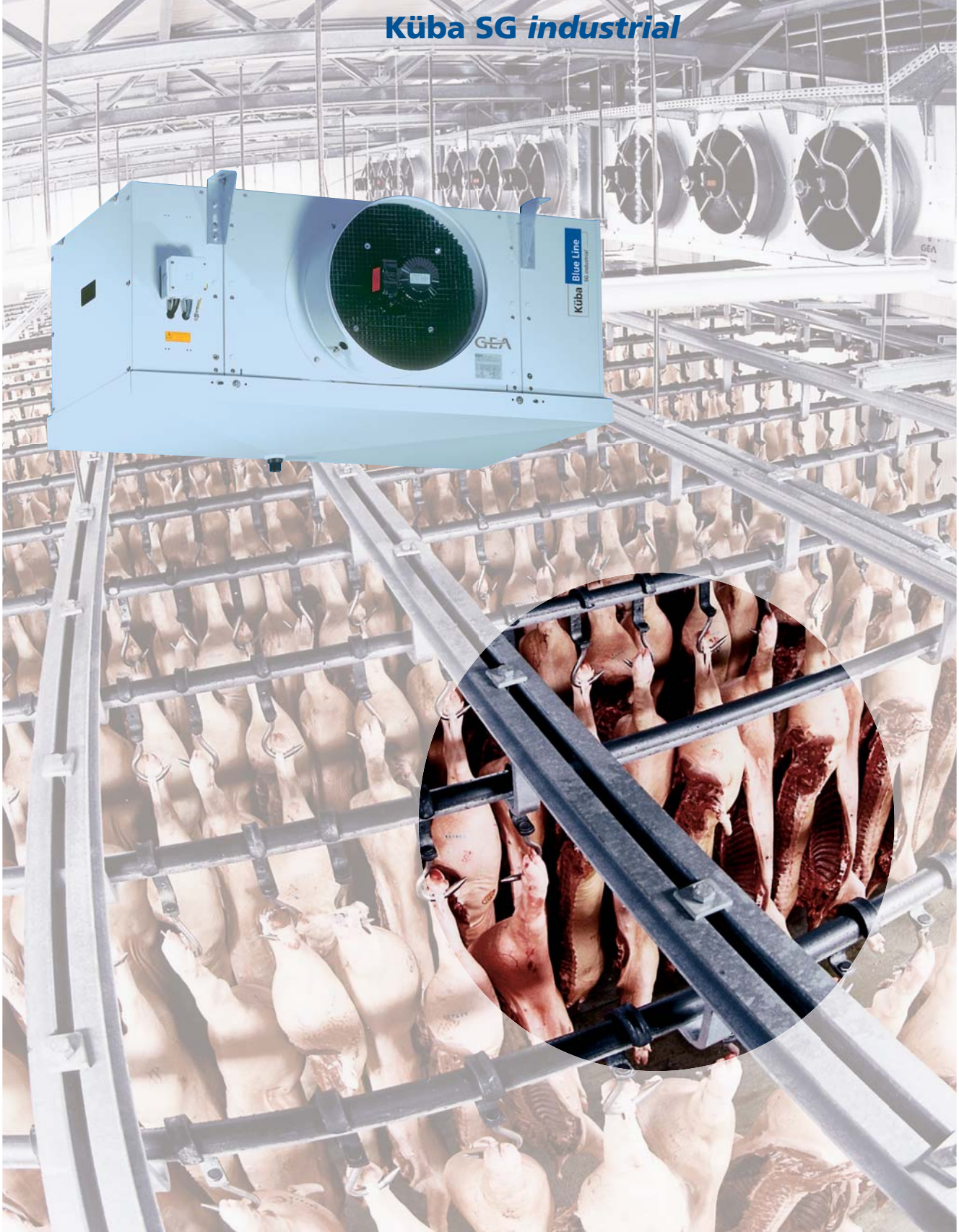




**Küba SG industrial**





Technical data (R404A)

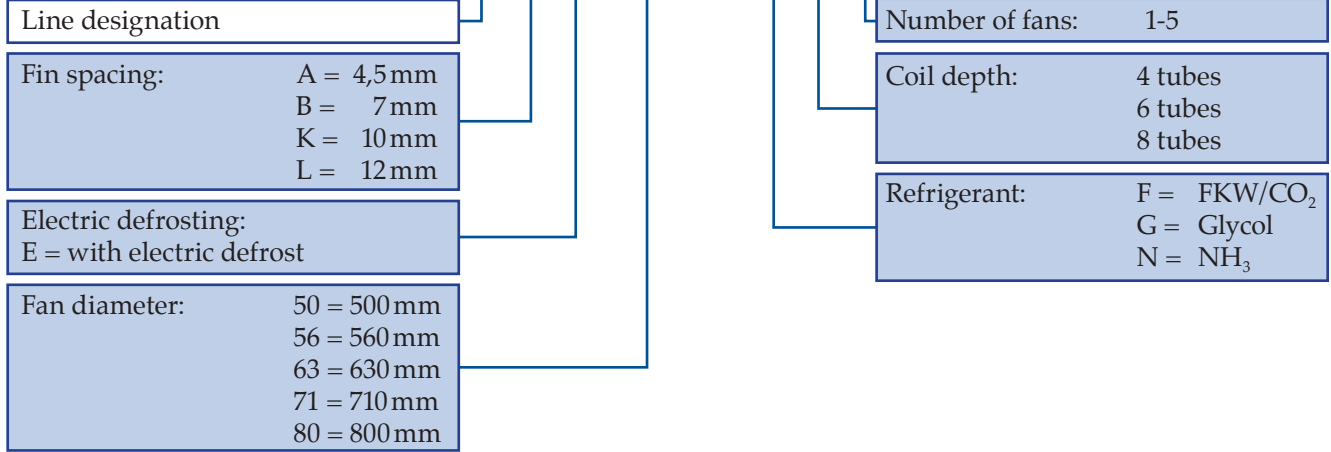
SGA-F



Nomenclature

Standard

SG A E 71 - F 6 2



SGA(E)-F

Model	Rating Q <sub>0</sub> at 50 Hz		Surface	Air flow		Air throw		Tube volume	Connections			Per Fan 400 ± 10% V-3~ 50Hz (operating values at 50 Hz)		
	t <sub>li</sub> ±0 °C DT1 = 8K	t <sub>li</sub> -18°C DT1 = 7K		m <sup>2</sup>	m <sup>3</sup> /h	m	m		Inlet	Outlet	Blade	min <sup>-1</sup>	W	A
50-F41	⊕	9,8	7,9	55	5900	23	15	9	10	28	500	1390	657	1,32
50-F61	⊕	12,2	9,8	82	5400	23	15	13	10	28	500	1390	657	1,32
56-F41	⊕	12,5	10,1	73	7200	28	18	12	10	28	560	1338	813	1,78
56-F61	⊕	15,7	12,5	110	6750	28	18	17	15	35	560	1338	813	1,78
56-F81	⊕	17,6	14,1	146	6300	28	18	23	15	35	560	1338	813	1,78
63-F41	⊕	15,5	12,3	99	8010	33	21	16	15	28	630	919	539	1,38
63-F61	⊕	19,2	15,3	148	7650	33	21	23	22	35	630	919	539	1,38
63-F81	⊕	21,1	16,7	198	7020	33	21	31	22	35	630	919	539	1,38
71-F41	⊕	23,1	18,5	154	11700	43	26	24	15	35	710	940	1140	2,39
71-F61	⊕	28,3	22,6	231	11000	43	26	36	22	35	710	940	1140	2,39
71-F81	⊕	31,6	25,2	308	10400	43	26	48	22	42	710	940	1140	2,39
80-F41	⊕	31,8	25,5	179	18450	48	-	28	15	42	800	940	1630	3,46
80-F61	⊕	39,5	31,5	269	17460	48	-	42	22	42	800	940	1630	3,46
80-F81	⊕	44,0	35,1	359	16200	48	-	56	22	42	800	940	1630	3,46
50-F42	⊕⊕	19,6	15,6	110	11800	33	21	17	15	35	500	1390	657	1,32
50-F62	⊕⊕	24,6	19,6	164	10800	33	21	25	15	35	500	1390	657	1,32
56-F42	⊕⊕	25,1	20,1	146	14400	39	25	22	15	35	560	1338	813	1,78
56-F62	⊕⊕	31,6	25,2	220	13500	39	25	34	22	42	560	1338	813	1,78
56-F82	⊕⊕	35,3	28,2	292	12600	39	25	45	22	42	560	1338	813	1,78
63-F42	⊕⊕	30,8	24,6	198	16020	45	29	30	22	42	630	919	539	1,38
63-F62	⊕⊕	38,6	30,8	296	15300	45	29	45	22	42	630	919	539	1,38
63-F82	⊕⊕	42,1	33,6	396	14040	45	29	60	22	42	630	919	539	1,38
71-F42	⊕⊕	46,3	37,1	308	23400	58	35	46	22	42	710	940	1140	2,39
71-F62	⊕⊕	56,8	45,3	462	22000	58	35	70	28	54	710	940	1140	2,39
71-F82	⊕⊕	63,2	50,5	616	20800	58	35	93	28	54	710	940	1140	2,39
80-F42	⊕⊕	63,7	51,0	358	36900	63	-	54	22	54	800	940	1630	3,46
80-F62	⊕⊕	79,0	63,1	538	34920	63	-	82	2x22	2x42	800	940	1630	3,46
80-F82	⊕⊕	88,0	70,2	718	32400	63	-	108	2x22	2x42	800	940	1630	3,46
50-F43	⊕⊕⊕	29,5	23,5	165	17700	40	26	25	15	42	500	1390	657	1,32
50-F63	⊕⊕⊕	37,0	29,5	246	16200	40	26	37	22	42	500	1390	657	1,32
56-F43	⊕⊕⊕	37,7	30,1	220	21600	49	32	33	15	42	560	1338	813	1,78
56-F63	⊕⊕⊕	47,5	37,8	330	20250	49	32	50	22	42	560	1338	813	1,78

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Technical data (R404A)

SGL-F



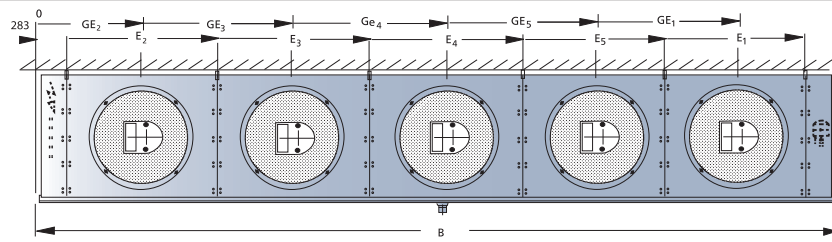
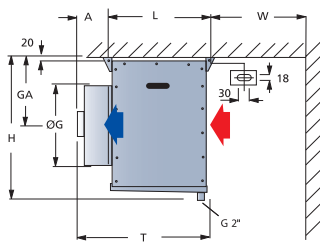
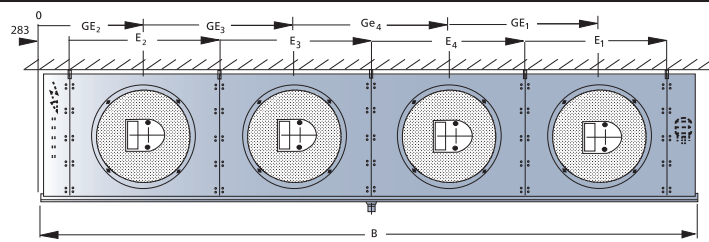
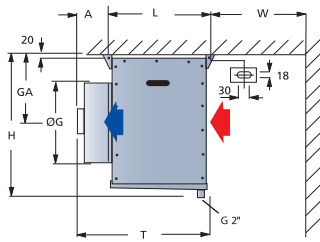
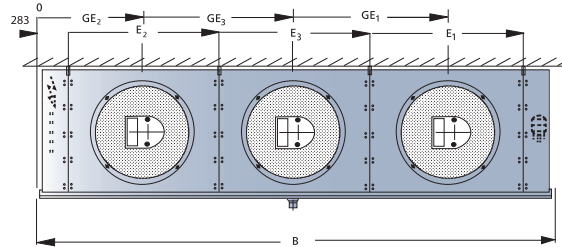
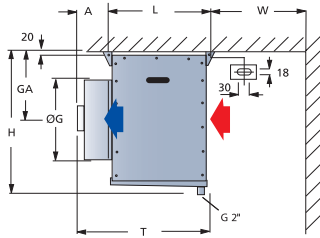
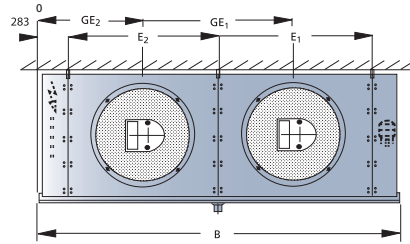
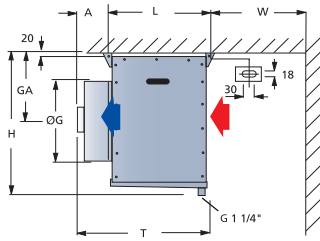
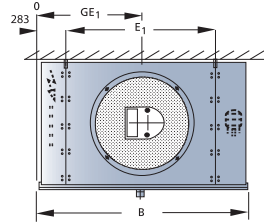
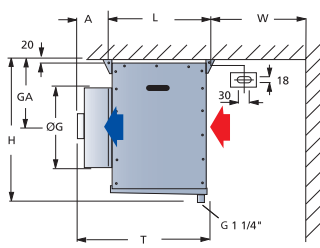
SGL(E)-F

Model		Rating Q <sub>0</sub> at 50 Hz		Surface	Air flow	Air throw		Tube volume	Connections			Per Fan 400 ± 10% V-3~ 50Hz (operating values at 50 Hz)		
		t <sub>i</sub> ± 0 °C DT1 = 8K	t <sub>i</sub> -18 °C DT1 = 7K			Inlet	Outlet		Blade	min <sup>-1</sup>	W	A		
SGL(E)														
		kW	kW	m <sup>2</sup>	m <sup>3</sup> /h	m	m	dm <sup>3</sup>	Ø mm	Ø mm	Ø mm			
50-F41	⊕	6,2	4,9	22	6700	27	18	9	10	28	500	1390	657	1,32
50-F61	⊕	8,5	6,8	33	6500	27	18	13	10	28	500	1390	657	1,32
56-F41	⊕	7,9	6,3	30	8100	32	21	12	10	28	560	1338	813	1,78
56-F61	⊕	11,0	8,8	44	7900	32	21	17	15	35	560	1338	813	1,78
56-F81	⊕	13,3	10,7	59	7700	32	21	23	15	35	560	1338	813	1,78
63-F41	⊕	9,7	7,8	40	9200	37	24	16	15	28	630	919	539	1,38
63-F61	⊕	13,5	10,8	60	9000	37	24	23	22	35	630	919	539	1,38
63-F81	⊕	16,0	12,7	80	8700	37	24	31	22	35	630	919	539	1,38
71-F41	⊕	14,2	11,4	62	12800	47	28	24	15	35	710	940	1140	2,39
71-F61	⊕	19,9	15,9	93	12600	47	28	36	22	35	710	940	1140	2,39
71-F81	⊕	24,2	19,3	124	12400	47	28	48	22	42	710	940	1140	2,39
80-F41	⊕	20,2	16,1	72	21600	52	-	28	15	42	800	940	1630	3,46
80-F61	⊕	24,8	19,8	108	20880	52	-	42	22	42	800	940	1630	3,46
80-F81	⊕	31,9	25,5	144	20520	52	-	56	22	42	800	940	1630	3,46
50-F42	⊕⊕	12,4	9,9	44	13400	37	24	17	15	35	500	1390	657	1,32
50-F62	⊕⊕	17,0	13,5	66	13000	37	24	25	15	35	500	1390	657	1,32
56-F42	⊕⊕	15,7	12,6	59	16200	43	28	22	15	35	560	1338	813	1,78
56-F62	⊕⊕	21,9	17,5	88	15800	43	28	34	22	42	560	1338	813	1,78
56-F82	⊕⊕	26,7	21,3	118	15400	43	28	45	22	42	560	1338	813	1,78
63-F42	⊕⊕	19,5	15,5	80	18400	49	32	30	22	42	630	919	539	1,38
63-F62	⊕⊕	26,9	21,5	119	18000	49	32	45	22	42	630	919	539	1,38
63-F82	⊕⊕	31,9	25,5	159	17400	49	32	60	22	42	630	919	539	1,38
71-F42	⊕⊕	28,4	22,7	124	25600	62	37	46	22	42	710	940	1140	2,39
71-F62	⊕⊕	39,9	31,9	186	25200	62	37	70	28	54	710	940	1140	2,39
71-F82	⊕⊕	48,4	38,6	248	24800	62	37	93	28	54	710	940	1140	2,39
80-F42	⊕⊕	40,4	32,3	144	43200	67	-	54	22	54	800	940	1630	3,46
80-F62	⊕⊕	49,6	39,6	216	41760	67	-	82	2x22	2x42	800	940	1630	3,46
80-F82	⊕⊕	63,8	51,0	288	41040	67	-	108	2x22	2x42	800	940	1630	3,46
50-F43	⊕⊕⊕	18,6	14,8	66	20100	45	29	25	15	42	500	1390	657	1,32
50-F63	⊕⊕⊕	25,4	20,3	99	19500	45	29	37	22	42	500	1390	657	1,32
56-F43	⊕⊕⊕	23,6	18,8	89	24300	54	35	33	15	42	560	1338	813	1,78
56-F63	⊕⊕⊕	32,9	26,3	133	23700	54	35	50	22	42	560	1338	813	1,78

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Dimensional drawings



\* Note the differences in dimension for accessories!

The dimensions are only valid for standard model design! When installing fans other than those listed in the „Technical data“, dimensions T and A are larger.

Sound power level  $L_{WA}$  [dB(A)]



Model	☪	☪ ☪	☪ ☪ ☪	☪ ☪ ☪ ☪	☪ ☪ ☪ ☪ ☪
SG 50	78	81	83	84	85
SG 56	85	88	90	91	92
SG 63	75	78	80	81	82
SG 70	87	90	92	93	—
SG 80	85	88	90	91	—





**Versions**

**Motor versions**

**Normal refrigeration fan guard**  
 • V1.07

For certain applications, e.g. in small spaces and quick cooling rooms the fan guard version is the right solution.

In this version, the design of the fan unit includes a contact safety grille without Air Straightener and air duct.



For other alternative motor versions, see Küba Select or version overview, p. 126

**Water/brine circulation**

• V2...  
 Tube circuitry and connections for water and brine are available.

**Alternative casing versions**

**Double insulated, hinge-down drip tray**   
 • V3.09

The double-shelled drip tray has 25 mm of insulation. The insulation prevents condensation water from building up on the bottom side of the tray and reduces the transfer of defrosting heat into the cold storage area.

**This changes the following dimensions:**

- Width B: +60 mm
- Height H: +30 mm
- Depth T: +30 mm

**Hinged fans**  
 • V3.10



To make the coolers easy to clean, the fans are mounted with stainless steel hinges.

**Defrost versions**

All Küba Air Coolers are available with electric defrosting. See nomenclature, p. 72

**Hot gas defrost in the drip tray**

- Hot gas connection on both sides
- V4.01 Copper
- V4.02 Stainless steel



**Hot gas in the heat exchanger**

- V4.05 Hot gas connection on the heat exchanger



**Hot gas in the heat exchanger and in the drip tray, copper design with/without check valve**

- Hot gas connection on both sides
- V6.07 with check valve
- V6.08 without check valve



**On request:** additional defrosting circuit: for defrost with hot gas in separate circuit for the hot gas; the circuit is integrated into the heat exchanger.



**Versions**

**Protection against corrosion**

**Stainless steel casing**

- V3.12



For protection in aggressive cold storage air, e.g. in smokehouses and curing areas, all casing components are stainless steel. Industrial quality.

- V6.01



**Heat exchanger:**

Tubing: Cu  
 Fins: Al „goldlack“ coating  
 End plates: Al, protective coating

**Casing:** Sendzimir galvanised steel, protective coating on both sides

- V6.02



**Heat exchanger:**

Tubing: Stainless steel  
 Fins: Al „goldlack“ coating  
 End plates: Stainless steel

**Casing:** Sendzimir galvanised steel, protective coating on both sides

Refrigerant distributor: Standard Venturi  
 Stainless steel CAL® distributor on request

- V6.03



**Heat exchanger:**

Tubing: Stainless steel  
 Fins: Al  
 End plates: Al, protective coating

**Casing:** Sendzimir galvanised steel, protective coating on one side

Refrigerant distributor: Standard Venturi  
 Stainless steel CAL® distributor on request

- V6.04



**Heat exchanger:**

Tubing: Cu  
 Fins: Al „goldlack“ coating  
 End plates: Al

**Casing:** Sendzimir galvanised steel, protective coating on one side



Further information regarding corrosion protection can be found on pages 132 to 135



**Accessories**

**Recommended for frozen storage**

- Shut-Up®
- Defrosting hood
- Fan collar heaters
- Duct at 5° incline
- Double insulated drip tray
- Insulate the top panel on site

**Shut-Up®**

The Küba Shut-Up® optimises the defrosting procedure, particularly in deep-freeze applications.

**Applications**

- Frozen storage starting at -18 °C
- Alternating defrosting of the Air Coolers in one room

**Advantages (in connection with the defrosting hood)**

With Shut-Up® and the defrost hood, a positive accumulation of heat occurs in the air cooler during the defrost process. The heat remains in the cooler, which means:

- Defrosting times reduced more than 50%
- Significant amounts of energy saved
- No frost build up on the ceiling of the storage room or on the goods due to minimal vapour build-up
- Defrosting temperature in cooler is  $\leq 5^{\circ}\text{C}$

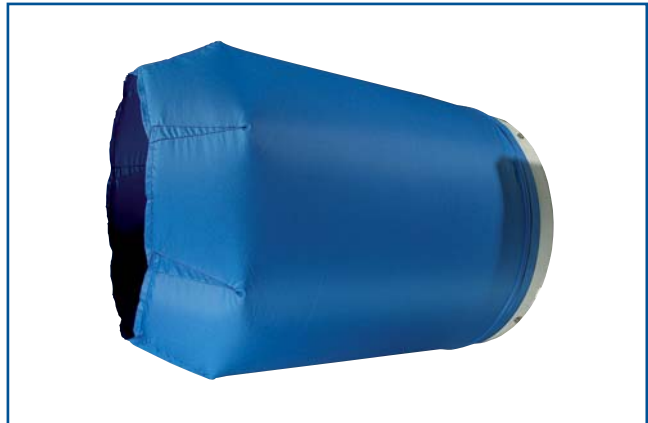
**Calculation hint**

Due to the additional external pressure, the air quantity and air cooler capacity change:

Model	Change in air quantity	Change in rating
<b>Küba SG industrial</b>	-10%	-5%

**Selection table**

for model	Shut-Up®
SG... ☺	1 piece
SG... ☺ ☺	2 pieces
SG... ☺ ☺ ☺	3 pieces
SG... ☺ ☺ ☺ ☺	4 pieces
SG... ☺ ☺ ☺ ☺ ☺	5 pieces



Cooling phase, fans switched on: Shut-Up® is inflated



Defrosting, fans switched off: Shut-Up® closes the air cooler

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**Accessories**

**Defrost hood**

The defrost hood optimises the defrosting process, particularly in deep-freeze applications.

**Applications**

- Frozen storage starting at -18°C
- Alternating defrosting of the Air Coolers in one room

**Advantages (in connection with Shut-Up®)**

With the defrost hood and Shut-Up®, a positive accumulation of heat occurs in the air cooler during the defrost process. The heat remains in the cooler, which means:

- Defrost times reduced by more than 50%
- Significant amounts of energy saved
- No frost build up on the ceiling of the storage room or on the goods due to minimal vapour build-up
- Defrost temperature in cooler is  $\leq 5^\circ\text{C}$

**Construction**

- The double-shelled drip tray has 12mm of insulation
- The casing is made of aluminium and is coating (RAL 9018)
- The construction is modular, i.e. 1 module per fan
- Unassembled upon delivery, i.e. the hoods must be mounted on the air cooler on site

**Module dimensions and weight:**

Model	H mm	B mm	T mm	Weight kg	W <sub>min.</sub> mm
SG 50..1-5	880	945	800	33	1050
SG 56..1-5	1080	945	800	35	1050
SG 63..1-5	1180	1145	900	42	1150
SG 71..1-4	1580	1345	1280	58	1500
SG 80..1-4	1680	1345	1280	66	1500

**Calculation hint**

Due to the additional external pressure, the air quantity and air cooler capacity change:

Model	Change in air quantity	Change in cooler rating
SG industrial	-10%	-5%

For deep-freeze applications, Küba engineers recommend an insulated drip tray.



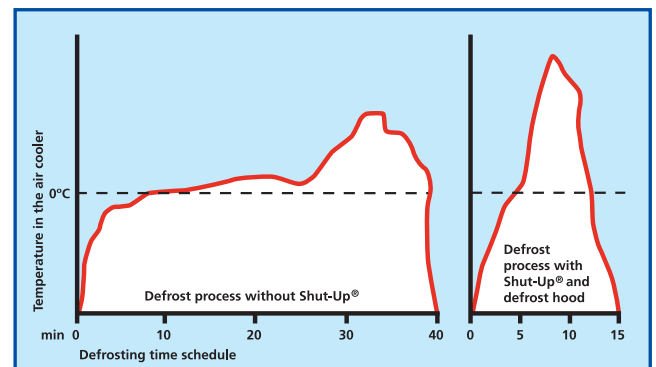
When using floor brackets please make sure you have the right version „For defrost hood“.



Mode of operation during defrosting Shut-Up® is suspended over the fan unit, closing the air cooler. Hot air cannot escape. The cold air from the room forms a blocking layer at the defrosting hood from the outside

- Hot air cannot escape
- A chimney effect is prevented

**Defrosting process with Shut-Up® and defrost hood**



With our deep-freeze package (Shut-Up® and defrosting hood) you will reduce defrosting time by more than half

**Fan collar heater VRB**

To prevent the fan blade at the collar from freezing up in cases of extreme humidity in the freezer or frozen storage area.



The standard Küba SG industrial line is suitable for use with fan collar heaters. We recommend using fan collar heaters for applications below 0°C for version V1 .60 to prevent temperatures from falling below the dew point.



**Accessories**

**Scope of delivery**

Electric tubular heater with stainless steel sleeve  
 Ø 8.5 mm

Connection ends: 1.5 x 2000 mm

Tension spring: stainless steel



**Technical data**

Model	For blade Ø mm	P at 230V kW	Weight kg
VRB 50	500	0,27	0,55
VRB 56	560	0,30	0,60
VRB 63	630	0,39	0,65
VRB 71	710	0,38	0,70
VRB 80	800	0,40	0,80

**Selection table**

for model	VRB
SG... ☺	1
SG... ☺ ☺	2
SG... ☺ ☺ ☺	3
SG... ☺ ☺ ☺ ☺	4
SG... ☺ ☺ ☺ ☺ ☺	5

**Fan collar heater cover**

**Benefits:**

- Contact protection
- Reduces heat radiation from the fan collar heaters into the Cold Room
- Improves heat conductivity at the collar
- Increases the efficiency of the fan collar heaters
- Protects against slipping



Can only be used in connection with a metal air duct.



**Duct at 5° incline**

For complex deep-freeze applications, the duct has a 5° incline to ensure trouble-free operation.

**Applications**

- Deep-freeze applications at high humidity
- Deep-freeze applications with high-availability, sensitive products (e.g. pharmaceuticals) with few redundant coolers

**Advantages**

- Ventilation duct at 5° incline ensures that condensation water runs out of the duct into the drip tray.
- Reduced risk of fan blades at the collar freezing up
- Prevents ice formation on the Air Straighteners

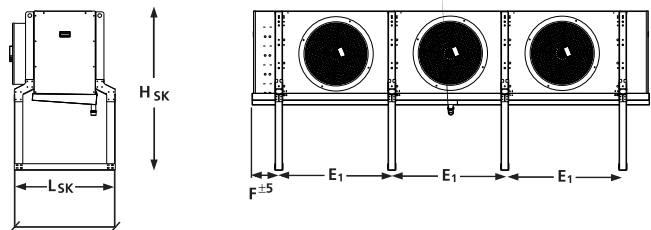
**Construction**

- Ventilation duct with an inclination of 5° to the casing and integrated air guiding grid
- Ventilation duct made of Sendzimir galvanised steel plate, coated (RAL 9018)
- Suitable for installation of the Küba Shut-Up® – with no additional accessories

**Calculation hint**

The ducts at 5° incline should always be used together with Shut-Up® and defrosting hoods, fan collar heaters and insulated drip trays.

**Floor mounting brackets SK**



Küba SG		50	56	63	71	80
<b>Dimensions mm</b>	SK	1048	1048	1073	1101	1101
	H <sub>SK</sub>	1384	1584	1684	1984	2184
	L <sub>SK</sub>	782	782	807	835	835
	E <sub>SK</sub>	=E <sup>1</sup>	According Küba SG dimension page 89			
	F	=F				

**Finned tube heaters SGHR**

For Air Coolers with draw-through fans, on site assembly. Suitable for air conditioning or heating in the winter.

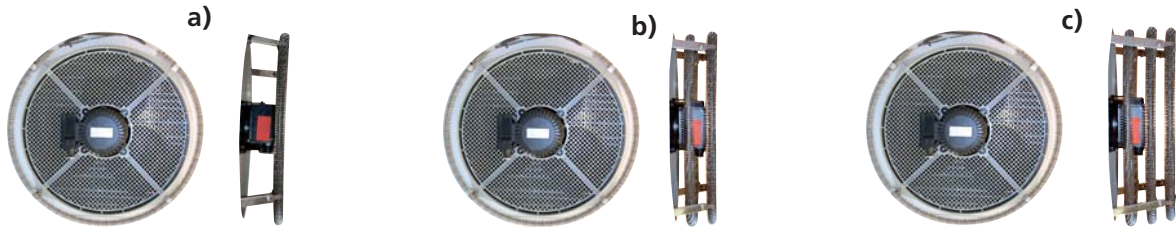


**Accessories**

Only for use with running air cooler fans so that the ceiling of the cold storage areas does not overheat. Please observe the respective safety guidelines.



Scope of delivery: • Electric finned tube heater in stainless steel  
• Connection ends: 1.5 x 2000 mm • Assembly kit • Connection box IP 54



Model	for blade Ømm	Nominal rating at 230V kW	Weight kg	Model	for blade Ømm	Nominal rating at 230V kW	Weight kg
SGHR 50	500	3,19	1,13	SGHR 50 Z	500	3,19	1,13
SGHR 56	560	3,51	1,27	SGHR 56 Z	560	3,51	1,27
SGHR 63	630	8,08	2,68	SGHR 63 Z	630	4,04	1,34
SGHR 71	710	9,48	3,23	SGHR 71 Z	710	4,74	1,51
SGHR 80	800	10,5	3,40	SGHR 80 Z	800	5,24	1,70

**Selection table**

For Air Coolers	Normal heating capacity		Greater heating capacity	
	kW	Number to order	kW	Number to order
SG 50-1	3,19	a) 1 SGHR 50	6,38	b) 1 SGHR 50 + 1 SGHR 50Z
SG 56-1	3,51	a) 1 SGHR 56	7,02	b) 1 SGHR 56 + 1 SGHR 56Z
SG 63-1	8,08	b) 1 SGHR 63	12,1	c) 1 SGHR 63 + 1 SGHR 63Z
SG 71-1	9,48	b) 1 SGHR 71	14,2	c) 1 SGHR 71 + 1 SGHR 71Z
SG 80-1	10,5	b) 1 SGHR 80	15,8	c) 1 SGHR 80 + 1 SGHR 80Z
SG 50-2	6,38	a) 2 SGHR 50	12,8	b) 2 SGHR 50 + 2 SGHR 50Z
SG 56-2	7,02	a) 2 SGHR 56	14,0	b) 2 SGHR 56 + 2 SGHR 56Z
SG 63-2	16,2	b) 2 SGHR 63	24,2	c) 2 SGHR 63 + 2 SGHR 63Z
SG 71-2	19,0	b) 2 SGHR 71	28,4	c) 2 SGHR 71 + 2 SGHR 71Z
SG 80-2	21,0	b) 2 SGHR 80	31,6	c) 2 SGHR 80 + 2 SGHR 80Z
SG 50-3	9,57	a) 3 SGHR 50	19,1	b) 3 SGHR 50 + 3 SGHR 50Z
SG 56-3	10,5	a) 3 SGHR 56	21,1	b) 3 SGHR 56 + 3 SGHR 56Z
SG 63-3	24,3	b) 3 SGHR 63	36,3	c) 3 SGHR 63 + 3 SGHR 63Z
SG 71-3	28,5	b) 3 SGHR 71	42,6	c) 3 SGHR 71 + 3 SGHR 71Z
SG 80-3	31,5	b) 3 SGHR 80	47,4	c) 3 SGHR 80 + 3 SGHR 80Z
SG 50-4	12,8	a) 4 SGHR 50	25,5	b) 4 SGHR 50 + 4 SGHR 50Z
SG 56-4	14,1	a) 4 SGHR 56	28,1	b) 4 SGHR 56 + 4 SGHR 56Z
SG 63-4	32,2	b) 4 SGHR 63	48,4	c) 4 SGHR 63 + 4 SGHR 63Z
SG 71-4	38,0	b) 4 SGHR 71	56,8	c) 4 SGHR 71 + 4 SGHR 71Z
SG 80-4	42,0	b) 4 SGHR 80	63,2	c) 4 SGHR 80 + 4 SGHR 80Z
SG 50-5	15,9	a) 5 SGHR 50	31,9	b) 5 SGHR 50 + 5 SGHR 50Z
SG 56-5	17,6	a) 5 SGHR 56	35,1	b) 5 SGHR 56 + SGHR 56Z
SG 63-5	40,4	b) 5 SGHR 63	60,5	c) 5 SGHR 63 + SGHR 63Z



## Accessories

### Air hoses (on site procurement, not available from Küba)

Ventilation can be optimised with textile / PVC air hoses.

### Applications

- Applications in work rooms and production areas
- Cooled goods that are sensitive to drafts (e.g. flowers, ripening cheeses)

### Advantages

The air hoses make uniform air distribution possible at very low air speeds.

- Working in a draft-free environment yields low illness rates
- Maximum protection for sensitive cooled goods
- No condensation water: temperatures do not fall below the dew point because air can penetrate the woven material

### Calculation hints

Please take the respective pressure drop for the cooler design into consideration.

